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AMENDMENT

IN THE CLAIMS:

Please cancel claim 12 and amend the claims as follows:

1-6. (Canceled)

7. (Currently amended) A laser machining method for cutting a <u>semiconductor wafer</u> workpiece by moving the workpiece relative to a laser beam shining means while applying a laser beam to the workpiece by said laser beam shining means, <u>said cutting being</u> accompanied by the generation of debris at the time of cutting the workpiece, which comprises: , said method comprising

a protective film coating step of coating a substrate surface of the workpiece where debris deposits with a water-soluble liquid resin and hardening said liquid resin on said substrate surface with the passage of time to thereby form a protective film;

a laser beam shining step of applying a laser beam to the workpiece through said protective film to cut the workpiece; and

a protective film removal step of washing away said protective film together with the debris from said substrate surface by water after completion of said laser beam shining step,

wherein said protective film is formed by coating said substrate surface with a liquid resin and allowing the resulting coating to be hardened with the passage of time, and wherein said liquid resin is water soluble.

8-12. (Canceled)

13. (New) The laser machining method according to claim 7, wherein said protective film coating step drips said water-soluble liquid resin on a central portion on the surface of the workpiece, and rotates said workpiece, so that said water-soluble liquid resin flows over to the outer peripheral surfaces of said workpiece.